

TOYOTA Y Series

3Y/4Y

Gas

High Performance and Low Fuel Consumption

Long Maintenance Intervals

Proven Performance in the Market

Long Product Life



3Y/4Y Gas Engine



Features

High Performance, Highly Fuel-Efficient Gas/Gasoline Engine

 All of the major parts and systems of TOYOTA's stationary gas-powered engines have been comprehensively redesigned. The redesign included reducing friction in every moving part as well as optimizing the compression ratio, the shape of the combustion chamber, and the ignition position. The modified design works together with the electronically controlled ignition and fuel system to facilitate high performance and low fuel consumption.

Long Maintenance Intervals and Long Product Life

- A hydraulic lash adjuster automatically maintains proper tappet clearance and requires no maintenance.
- The 3Y/4Y engine offers low oil consumption thanks to optimized piston profiles and a blow-by gas filter inside the head cover. The exclusively designed long-life spark plugs provide long maintenance intervals of up to 10,000 hours (depending on the total oil volume in the application unit.)
- Commonly replaced parts concentrated on one side of the engine enhance ease of maintenance and serviceability.
- 3Y/4Y gas engines incorporate special materials and surface treatments that help them achieve a long life and high reliability.

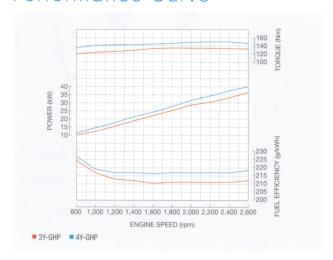
Low Noise

• A chain-driven camshaft and hydraulic lash adjuster promote high reliability and low noise.

Proven Market and Environmental Performance

- Over 15 years of experience in the industry.
- Compliant with the European ELV (end-of-life vehicle) Directive.

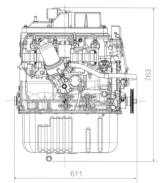
Performance Curve

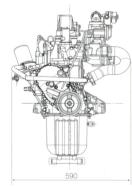


Specifications

| Engine Model | TOYOTA 3Y | TOYOTA 4Y |
|---|------------------------------|--------------------|
| | GHP | CHP/GHP |
| Cylinder Arrangement | Inline Type 4-Cylinder | |
| Total Displacement | 1,998 cc | 2,237 cc |
| Bore × Stroke | 86 × 86 mm | 91 × 86 mm |
| Valve Type | OHV Chain Drive | |
| Combustion Chamber Design | Wedge Type | |
| Fuel Control | Electronic Fuel Injection | |
| After Treatment | _ ` | |
| Configuration | 4-Cycle Liquid Cooled System | |
| Max. Output kW/rpm (Reference Value) | 36 kW /2,600 rpm | 40 kW / 2,600 rpm |
| Max. Torque Nm/rpm (Reference Value) | 134 Nm / 1,800 rpm | 149 Nm / 2,200 rpm |
| Specific Fuel Consumption at Rated Speed (Reference Value) | 211 g/kWh | 216 g/kWh |
| Dimensions (Length × Width × Height) | 611 × 590 × 763 mm | |
| Dry Weight | 122 kg | 122 kg |
| Applications | CHP/GHP | |

Dimensions (Unit: mm)







TOYOTA INDUSTRIES CORPORATION